

RELEASED

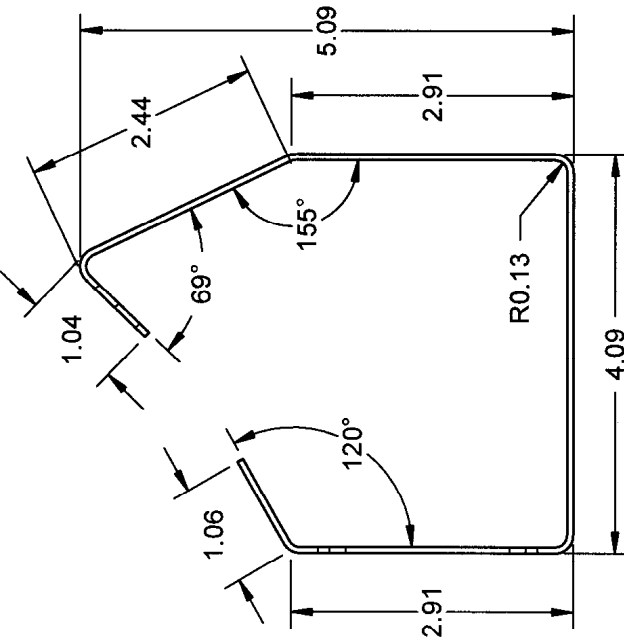
07.08.29

# D2207-041 HOUSING ASSEMBLY

|            |  |  |              |          |
|------------|--|--|--------------|----------|
| C          | - UPDATE FLAT PATTERN<br>- TOOLING REWORK REQUIRED |  | MB           | 07.06.28 |
| B          | REDRAWN  |  | RF           | 01.02.23 |
| A          | NEW ISSUE  |  | RF           | 94.09.01 |
| REV.       | DESCRIPTION  |  | BY           | DATE     |
| DESIGN     | <del>PH</del>                                      | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |          |
| DRAWN      | <del>PH</del>                                      |  |              |          |
| CHECKED    | PH   | DRAWING NO.  | REV. C       |          |
| MFG. APPR. | PH   | D2207  | SHEET 1 OF 2 |          |
| APPROVED   | PH   | TITLE  | SCALE        | 1:2      |
| DE APPR.   | PH   | HOUSING  |              |          |
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## NOTES:

- 1) WELD PER DART QSI 004
- 2) GRIND WELDS FLUSH
- 3) FINISH: ACID ETCH AND ALODINE PER QSI 005 4.1  
POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED



### **D2207-1 BENDING DETAIL**







(REF: PART OF EC: M3601106-355)

2) FINISH: NONE  
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED  
5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

**RELEASED**

62-8066

**ISOMETRIC VIEW**  
(SCALE 1 : 4)

|            |   |  |
|------------|---|--|
| DESIGN     |  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA<br><br>DRAWING NO.<br><b>D2207</b><br><br>TITLE<br><b>HOUSING</b><br><br>SCALE<br>1:2   |
| DRAWN      |  |  |
| CHECKED    |  |  |
| MFG. APPR. |  |  |
| APPROVED   |  |  |
| DE APPR.   |  |  |
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